

All cast iron parts shall be gray iron conforming to the requirements of AASHTO M 105, Class 35B.

Bolts, anchor studs, washers and nuts shall conform to the requirements of ASTM A 307 and shall be galvanized according to AASHTO M 232.

Downspouts located on the exterior side of a painted steel fascia beam shall be painted with the finish coat specified for the exterior side of the fascia beam.

As an alternate, bolts, anchor studs, washers and nuts may be stainless steel according to Article 1006.29(d) of the Standard Specifications.

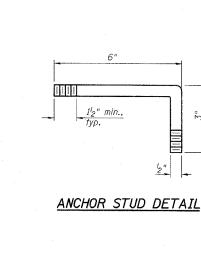
Structural steel weldments of equal sections and of the same configuration may be substituted for the cast iron scupper frame. Fillet or full penetration welds shall be used for the weldments. Details shall be submitted to the Engineer for approval. Structural steel weldments shall not be substituted for the cast iron scupper grate. Structural steel frames and

downspouts shall be galvanized according to AASHTO Mill.

The Contractor shall take appropriate measures to assure that

Protective Coat is not applied to the scupper.
Cost of the Grate, Frame, Downspout, Anchor Studs, Bolts,
Washers and Nuts including complete installation of the scupper
shall be paid for at the contract unit price each for Drainage
Scupper, DS-11.

Alternate fiberglass downspout conforming to ASTM D 2996 with a short-time rupture strength hoop tensile stress of 30,000 psi min. may be used in lieu of the cast iron or steel equivalent.



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ITEM	,			IINIT	011

ITEM	UNIT	QUANTITY
Drainage Scupper, DS-11	Each	24

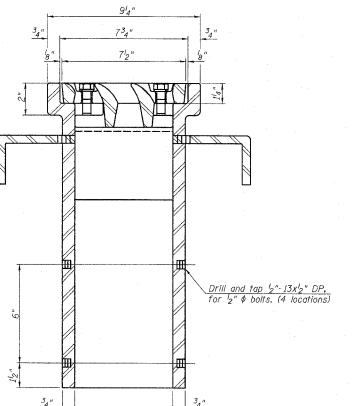
		SHEET S-37 OF S-5	3			
REVISIONS		THE INDIC DEPARTMENT OF TRANSPORTATION				
NAME	DATE	ILLINOIS DEPARTMENT OF TRANSPORTATION				
		DRAINAGE SCUPPER, DS-11				
		ILLINOIS 60 OVER I-94				
		F.A.P. RTE. 335 SECTION 119R-2				
		LAKE COUNTY STA. 445+54.14				
		S.N. 049-2012 ISTHA BRIDGE NO. 407				
		DESIGNED BY: SP				
		SCALE: DRAWN BY: SP				
		DATE: MAY 8, 2007 CHECKED BY: PF				

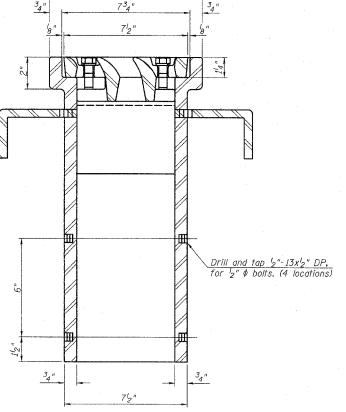
<u>5° Draft</u> typ. 5° Draft 10° Draft











SECTION B-B

Note B: Temporary Steel Plate will be installed in lieu of scupper grate during Stage II Construction. Cost Included with Drainage Scuppers, DS-II.

TYLININTERNATIONAL

1'-2"

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Drill and tap scupper for 4

'2" \$\phi\$ stainless steel hexagon

head bolts with lock washers

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712"

SECTION A-A

 $B \blacktriangleleft 1$

PLAN

1'-58" 1'-44"

1'-4"

1'-2"

4 locations

Drill and tap $^{l}_{2}$ "-13x $^{3}_{4}$ " DP. for $^{l}_{2}$ " ϕ Anchor Studs

32,

DOWNSPOUT

8⁵8″ QD

7⁵8′′. ID

Drill ${}^{9}_{16}$ " ϕ holes for ${}^{1}_{2}$ " ϕ bolts, typ.

BOLT HOLE DETAIL